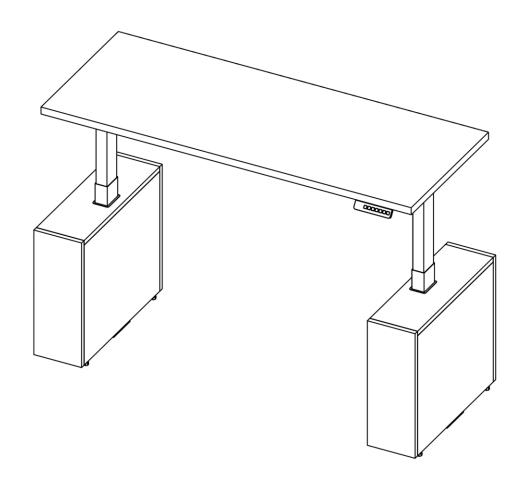
Date	Page No.	Description of change	Name
11/9/2020	4-5, 9-10	Added parts list. Updated control box and 90-degree cable	S. Powers
7/25/2022	1-15	E-Series integration	S. Powers
5/15/2023	9,11	Added u-channels to worksurfaces 78W+	S. Powers
11/26/2024	4	Updated P1 replacement part number	S. Powers
04/09/2025	8,13	Added detail for using 90° cables	S. Powers
04/28/2025	16	Changed brackets to 2 or 3	P. Day
10/17/2025	4,5	Updated screw part numbers	S. Powers





#### \*\*\*READ ALL INSTRUCTIONS BEFORE USING\*\*\*

- For commercial use only.
- Warning: Risk of Injury Maximum load 275 lbs. 2 leg, 325 lbs. 3 leg
- Electrical rating: 120V, 60Hz, 16 AMP
- No more than 12 furnishings can be connected on one branch circuit.

#### IMPORTANT SAFETY INSTRUCTIONS

DANGER - To reduce risk of electric shock:

Always unplug furnishing from the electrical outlet before cleaning.

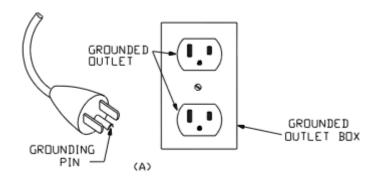
WARNING – To reduce the risk of burns, fire, electric shock, or injury to persons:

- Unplug from outlet before putting on or taking off parts.
- Close supervision is necessary when this furnishing is used by, or near children, invalids or disabled persons.
- Use this furnishing only for its intended use as described in these instructions. Do not use attachments not recommended by the manufacturer.
- Never operate this furnishing if it has a damaged cord or plug, if it is not working properly, if it has been dropped or damaged, or dropped into water.
- · Keep the cord away from heated surfaces.
- Never operate the furnishing with the air openings blocked. Keep the air openings free of lint, hair and the like.
- · Do not use outdoors.
- To disconnect, turn all controls to the off position, then remove plug from outlet.
- Connect to a properly grounded outlet only. See grounding instructions.
- For loading always put heavier items at the bottom and not near the top in order to help prevent the possibility of the furnishing tipping over.



#### **GROUNDING INSTRUCTIONS**

This product is for use on a circuit having a nominal rating more than 120 volts and is factory-equipped with specific electric plug to permit connection to a proper electric circuit. Make sure that the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product

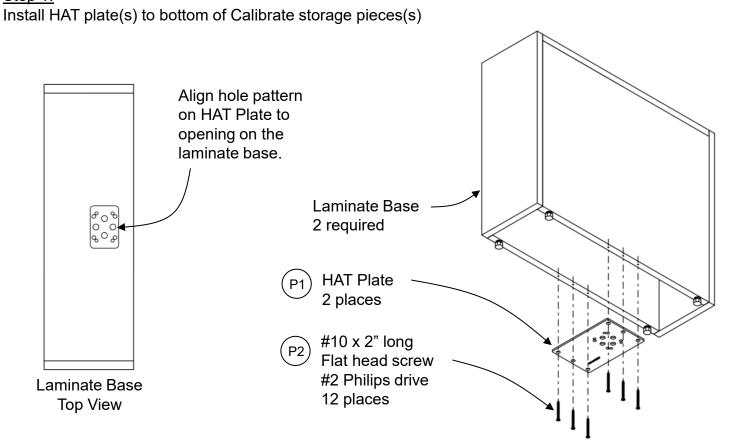




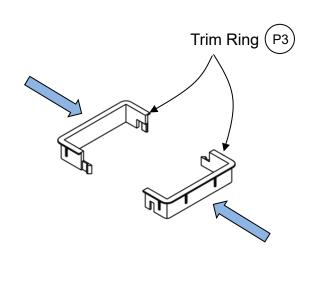
Item	Replacement Part number	Circle Sheet Part Number	Description	Image
1	O-HATDBP	O-HATDBP	HAT Plate	
2	RH-SMZFP102B	RH-SMZFP102B	Flat Head Screw #10 x 2" long	
3	RL-PLG2	RL-PLG2	Trim Ring	TR PR
4	RWFS-2L2SE-ECX (x = S, W or B)	RWFS-2L2SE-ECx (x = S, W or B)	Height Adjustable Column 50mm x 80mm	
5	RH-94500A315	RH-94500A315	Button Head Cap Screw M6 x 14mm	
6	RL-2LCB	RL-2LCB	2-Input Control Box	
7	RL-2LCK	RL-2LCK	1.3M Cable	
8	RL-PHS	RL-PHS	Hand Switch	aaaaaaaa
9	RL-JCPWRCRD	RL-JCPWRCRD	Power Cord	
10	RWFS-450MMSBx (x = B, W or S)	RWFS-450MMSBx (x = B, W or S)	24D Side Bracket	
	RWFS-575MMSBx (x = B, W or S)	RWFS-575MMSBx (x = B, W or S)	30D Side Bracket	
11	RWFS-2L2SE-FKx (x = B, W or S)	RWFS-2L2SE-FKx (x = B, W or S)	Frame End A	

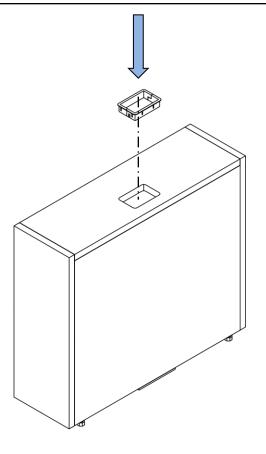
Item	Replacement Part number	Circle Sheet Part Number	Description	Image
P12	RWFS-2L2SE-FKx (x = B, W or S)	RWFS-2L2SE-FKx (x = B, W or S)	Frame End B	
P13	RWFS-CR-600-x (x = B, W or S)	RWFS-CR-600-x (x = B, W or S)	Center Rail	
P14	RH-91420A425	RH-91420A425	M6 x 14mm Flat Head Screw	
P15	RH-91390A147	RH-91390A147	M8 x 25mm Set Screw	
P16	RP-PSS1-C	RP-PSS1-C	M5 x 20 Pan Head Screw	* Indiana
P17	RH-90190A244	RH-90190A244	M5 x 16mm Pan Head Screw	
P18	O-SLSBMB2	O-SLSBMB2	Fixed Modesty Bracket	
P19	RH-WSFP1034	RH-WSFP1034	#10 x ¾" long Flat head wood screw	A MINING
P20	L-MPB	L-MPB	Suspended Modest Bracket	
P21	RH-QS0978	RH-QS0978	#9 X 7/8" Flat Head Screw	A postation

### Step 1:



Step 2: Install Trim Ring(s) to top of Calibrate storage pieces(s)

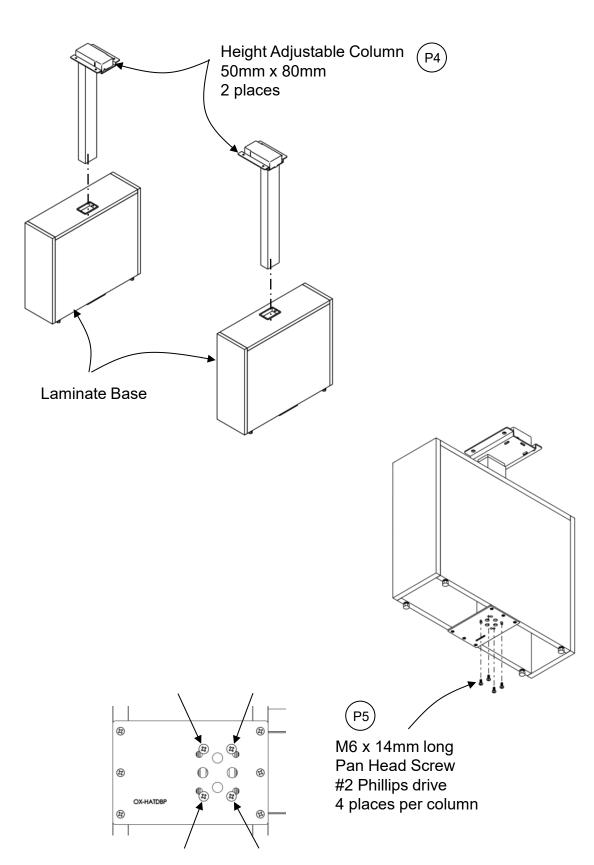






<u>Step 3:</u>

Install columns into the laminate bases as shown.

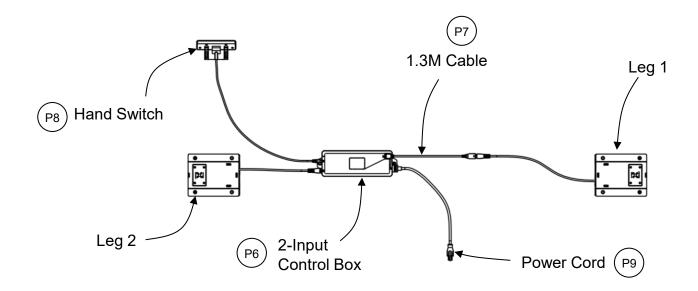




Step 4: Temporarily connect all height adjustable electrical components as shown.

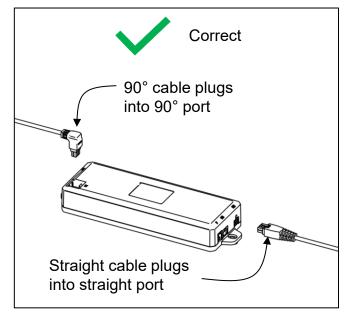
- 1. Connect Leg 1 to Control Box Port M1.
- 2. Connect Leg 2 to Control Box Port M2 using the 1.3M cable.
- 3. Connect the Hand Switch to Control Box Port HS.
- 4. Connect the Power Cord to the Control Box.

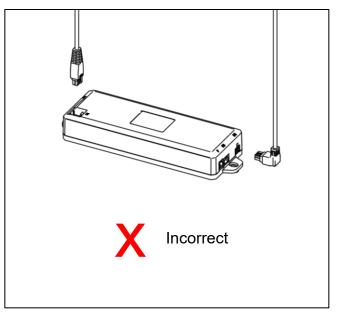
Note: Rest the control box on the base. The control box must be motionless to properly function.





Note: Control boxes feature ports on either the top face (90° connection shown below) or on the side (straight connection). You may be supplied both 90° and straight cables. Make sure to use the 90° cable in the 90° port only and use the straight cable in the straight port only, as shown below.

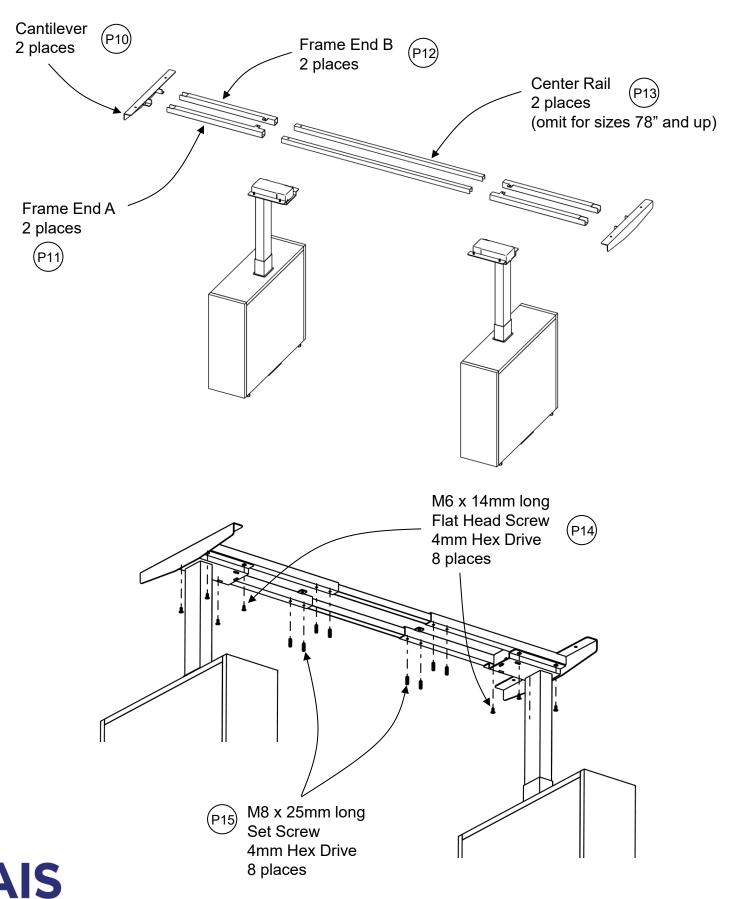






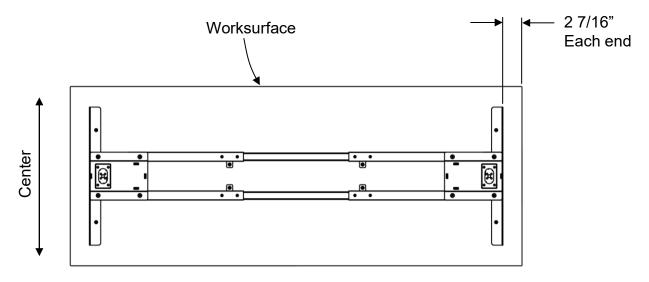
Step 5: Raise unit to the fully extended height. Temporarily disconnect all wires.

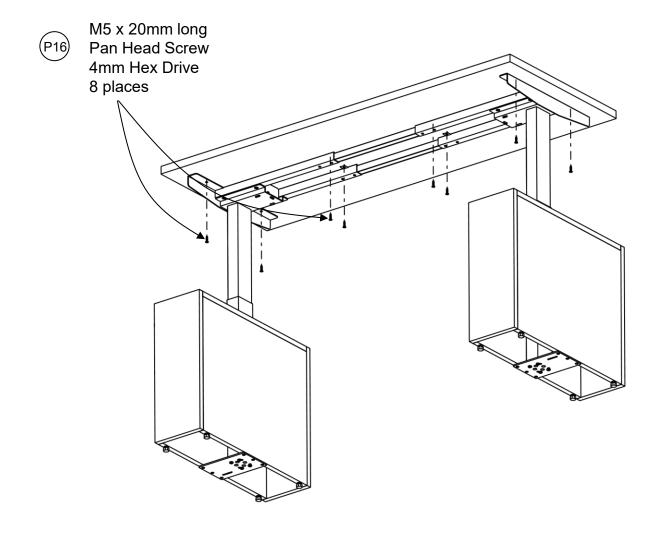
Step 6: Install the worksurface support components to the height adjustable columns.



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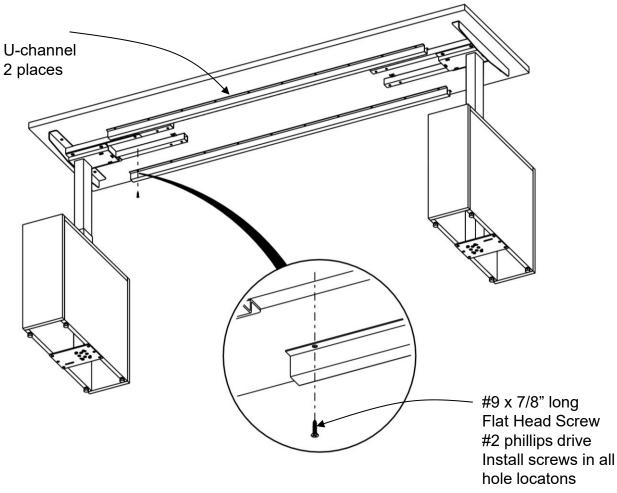
<u>Step 7</u>: Position the worksurface on the height adjustable support frame and secure in place using (8) M5 x 20mm wood screws.



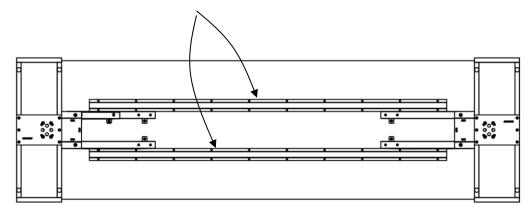




Step 8 (for worksurfaces 78"W and up): Install (2) u-channels to worksurface using #9 x 7/8" screws.

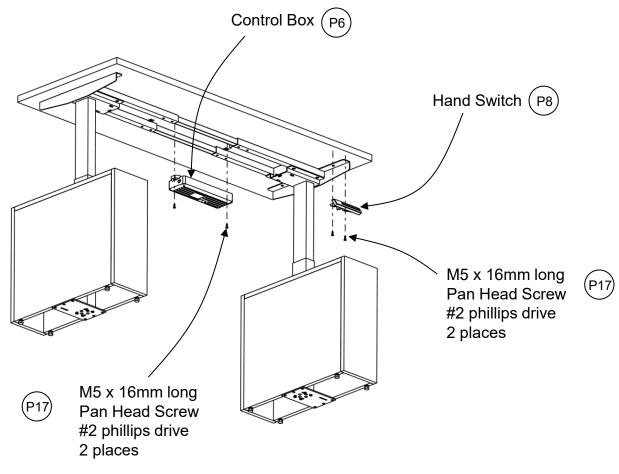


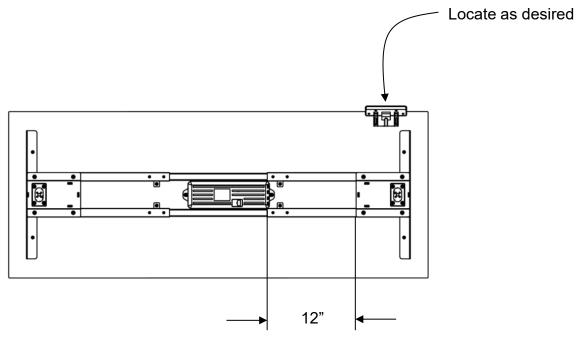
Locate u-channels adjacent to HAT Frame Ends U-channel length = 24 ½"" less than nominal worksuface width





<u>Step 9</u>: Install the control box to the worksurface using (2) M5 x 16mm wood screws. <u>Step 10</u>: Install the hand switch to the worksurface using (2) M5 x 16mm wood screws.

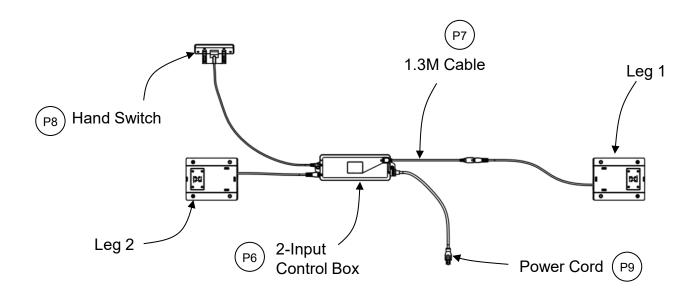






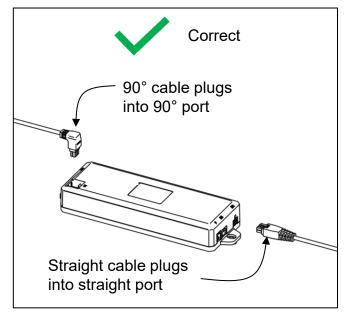
Step 11: Re-connect all height adjustable electrical components as shown.

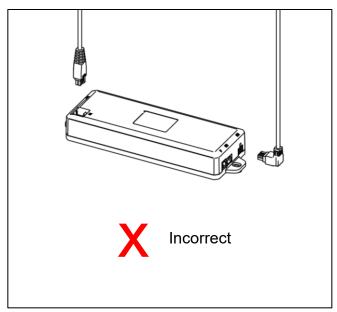
- 1. Connect Leg 1 to Control Box Port M1.
- 2. Connect Leg 2 to Control Box Port M2 using the 1.3M cable.
- 3. Connect the Hand Switch to Control Box Port HS.
- 4. Connect the Power Cord to the Control Box.





Note: Control boxes feature ports on either the top face (90° connection shown below) or on the side (straight connection). You may be supplied both 90° and straight cables. Make sure to use the 90° cable in the 90° port only and use the straight cable in the straight port only, as shown below.







Step 12: Test height adjustable unit for proper functionality.

