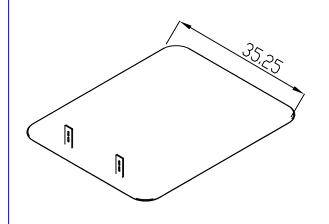
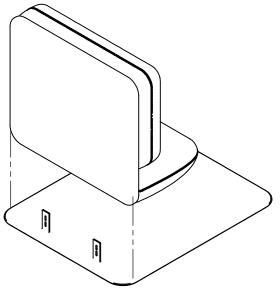


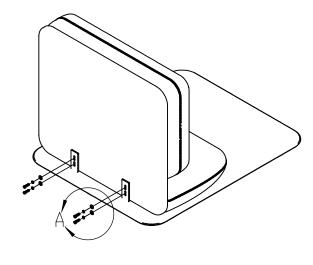
ASSEMBLY INSTRUCTIONS APPLY TO MODEL:

LSOFTPL LSOFTPL2 LSOFTFPL LSOFTFPL2

	Www.ais-inc.com COLLECTION: SOFT ASSEMBLY DRAWING			
	DRAWING NUMBER LSOFTFPL-AD PART NUMBER -		1 OF 6	DATE 11/13/2023
	DRAWN BY	CHECKED BY	SCALE 1:12	REV -







STEP 1 = PANEL

Carefully unpackage back panel and lay flat on a padded surface with the brackets facing up

STEP 2 = CHAIR

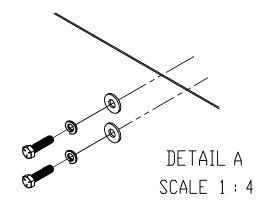
Carefully unpackage chair and lay on panel as seen in picture. Align slots in bracket with holes in chair

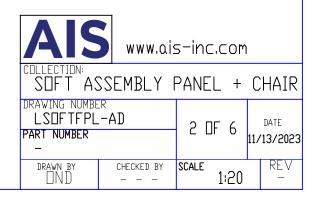
STEP 3 = CHAIR CONNECTION

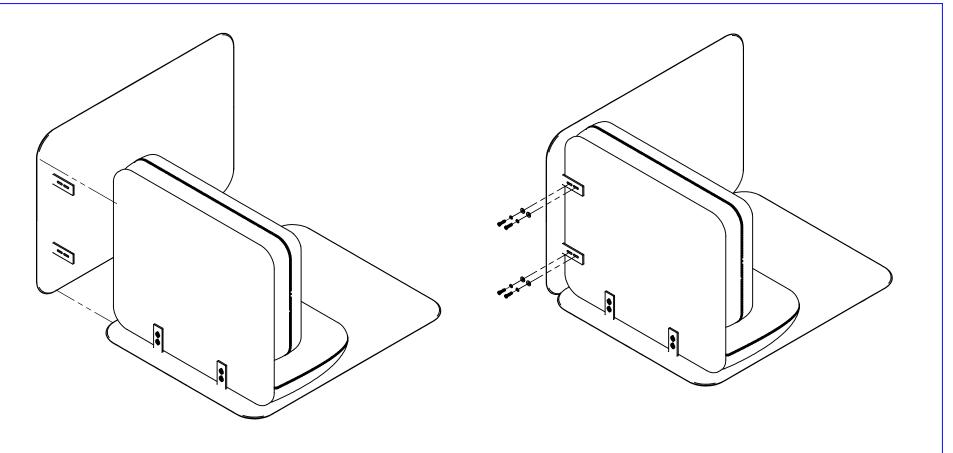
Secure chair to panel using (4x) 5/16-18 1-1/4"LG Hex Head Bolts, Lock Washer, and 7/"8 Washer (Refer to Detail A)

Tools Required: 1/2" Wrench

Note: The Back Panel is wider than the Side Panel





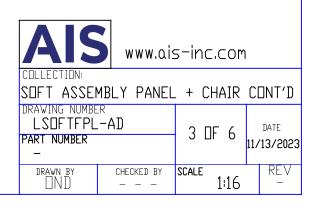


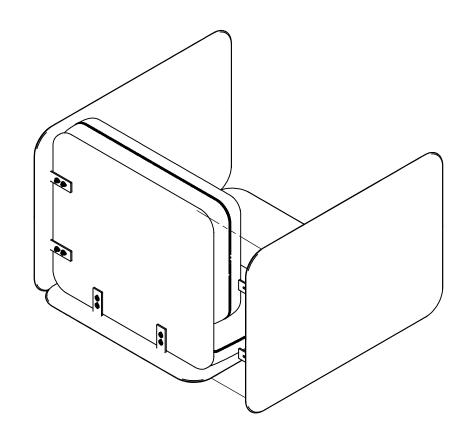
STEP 1 = RIGHT SIDE PANEL

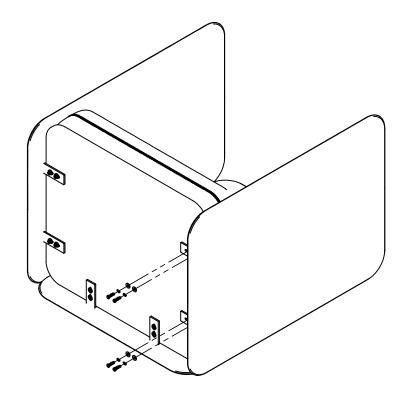
Carefully unpackage side panel and place on the right side of the chair as though you were sitting (As seen in picture above)

STEP 2 = PANEL CONNECTION

Secure panel to chair using (4x) 5/16-18 1-1/4"LG Hex Head Bolts, Lock Washer, and 7/"8 Washer





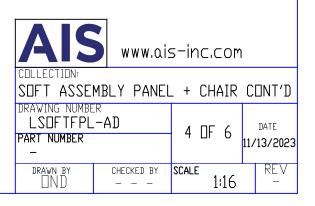


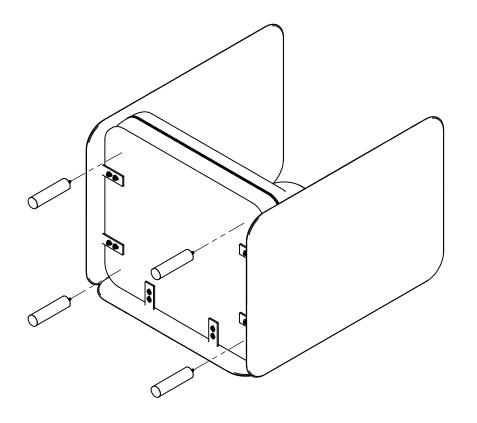
STEP 1 = LEFT SIDE PANEL

Carefully unpackage side panel and place on the left side of the chair as though you were sitting (As seen in picture above)

STEP 2 = PANEL CONNECTION

Secure panel to chair using (4x) 5/16-18 1-1/4"LG Hex Head Bolts, Lock Washer, and 7/"8 Washer



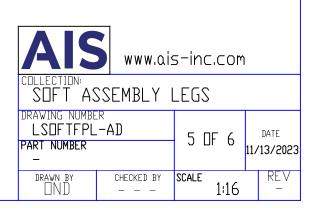


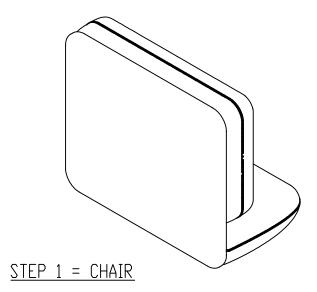
STEP 1 = LEGS

Carefully unpackage legs and screw into the 4 remaining holes in the base (As seen in picture above)

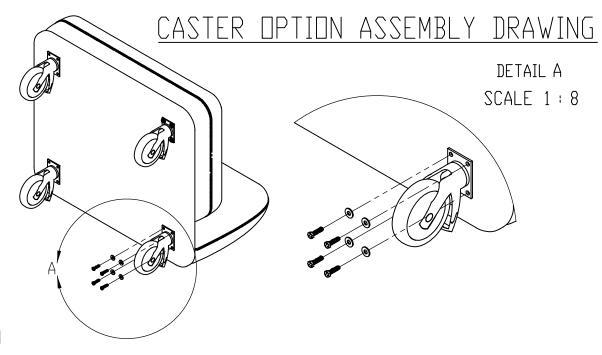
STEP 2 = FINISHED

Using 2 people, carefully lift chair upright





Carefully unpackage assembled chair and lay flat on a padded surface (As seen in picture above)



STEP 2 = CASTERS

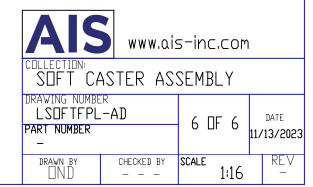
Align holes in caster with the holes on the underside of the base (As seen in picture above)

STEP 4 = FINISHED

Using 2 people, carefully lift chair upright

STEP 3 = CONNECTION

Secure using (4x) 7/8" Washer and (4x) 5/16-18 1-1/4" LG Hex Head Bolts



Tools Required: 1/2" Wrench